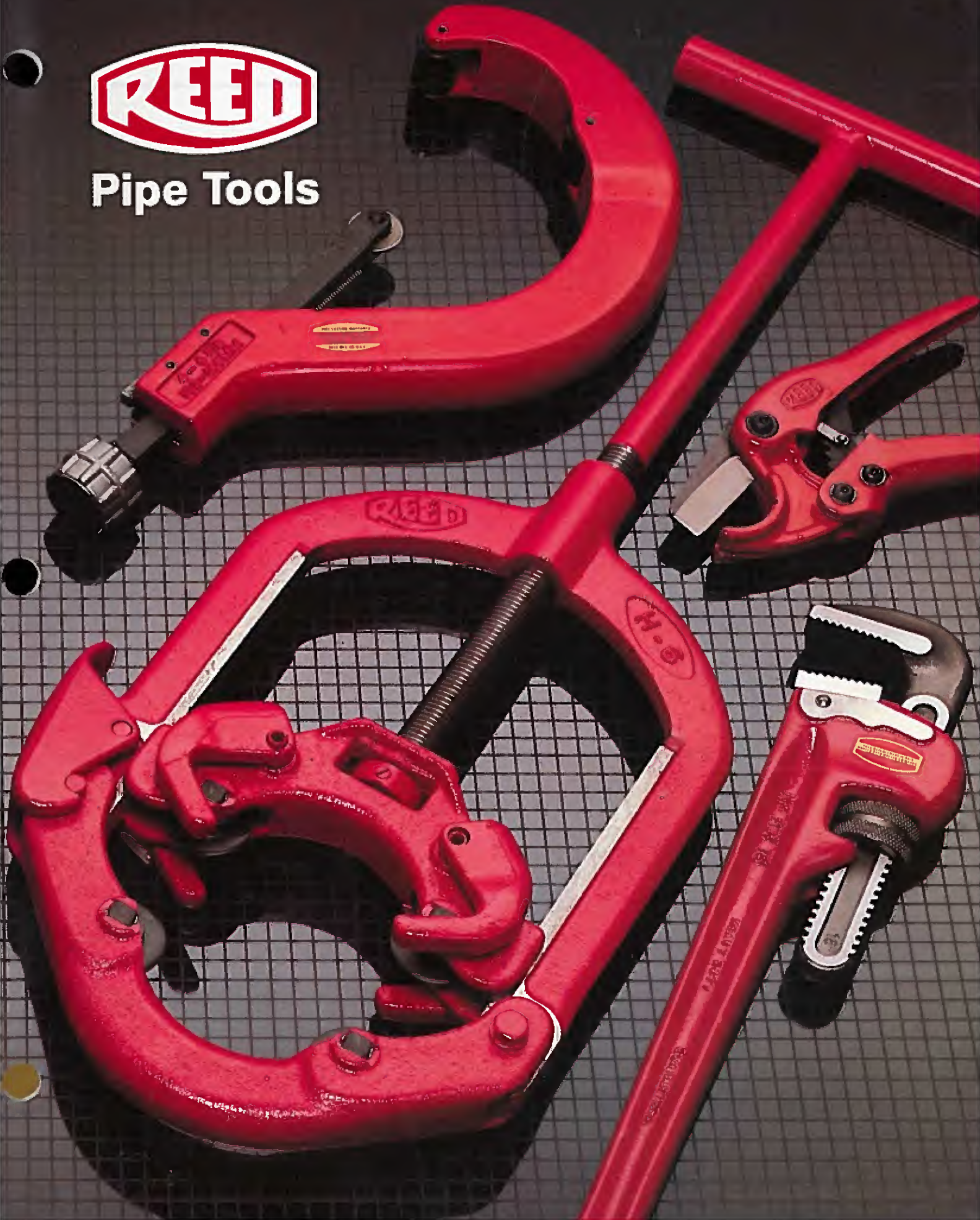




# Pipe Tools







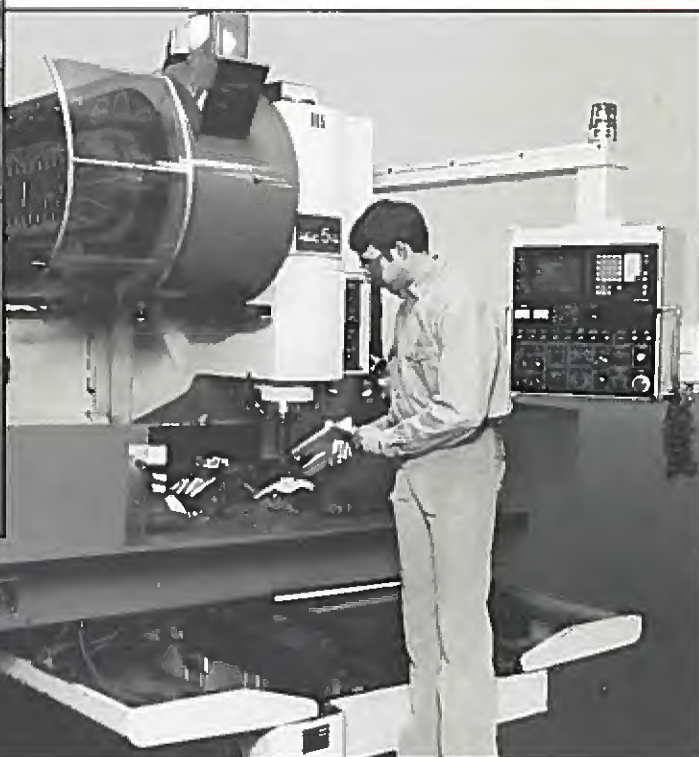


The Wright family has guided Reed Manufacturing Company for three generations. Left to right: John Wright, Ralph Wright, Richard Wright (ret.), Allyn Wright (ret.)

Reed people have produced fine tools for professional craftsmen since 1896. Reed engineers developed many of the most effective tools in the industry — such as the quick acting tubing cutter, the hinged cutter, the rotary cutter, and most recently, the universal pipe cutter. Some of these tools have been copied by others, but with continuous improvements and dedication to quality workmanship, these and other Reed products remain the finest in the world.

Reed people are also dedicated to providing unequalled service to distributors and tool users, using state of the art production and service equipment. As a result most orders are shipped complete within a week. Freight, product return and stocking requirements are the most accommodating in the industry. Field personnel make regular and frequent calls. Well-trained, courteous sales service personnel are very responsive to product or order status questions, on an 800 number from 7:00 a.m. to 5:00 p.m.

Reed people are proud of each other, their products and their service, and together are dedicated to earning your pipe tool patronage.





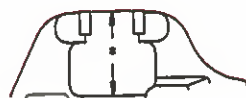
# INDUSTRIAL MACHINISTS' VISES



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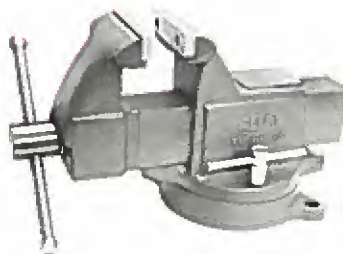
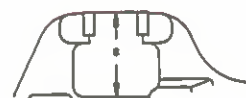
Designed to provide decades of service; full lifetime warranty. Malleable or ductile iron bar, body and base. Replaceable hardened tool steel facings. Lubricated thrust bearing.

Both stationary and swivel base models are available. A swivel base can be retrofitted to stationary base models.



## Stationary Base

Cat. No.	Item Code	Throat Depth*		Width of Jaw		Jaws Open		Wgt.	
		In.	mm	In.	mm	In.	mm	Lbs.	kg.
303N	01410	3	76	3	76	4	102	21	9
303-1/2N	01420	3-1/4	82	3-1/2	89	5	127	30	14
304N	01430	3-5/8	92	4	102	6	152	38	17
304-1/2N	01440	4-1/8	105	4-1/2	114	7	178	49	22
305N	01450	4-1/4	108	5	127	8	203	60	27
306N	01460	4-3/8	111	6	152	10	254	92	41
308N	01470	6	152	8	203	12	305	160	72



## Swivel Base

Cat. No.	Item Code	Throat Depth*		Width of Jaw		Jaws Open		Wgt.	
		In.	mm	In.	mm	In.	mm	Lbs.	kg.
303S	01412	3	76	3	76	4	102	25	11
303-1/2S	01422	3-1/4	82	3-1/2	89	5	127	35	16
304S	01432	3-5/8	92	4	102	6	152	46	21
304-1/2S	01442	4-1/8	105	4-1/2	114	7	178	57	26
305S	01452	4-1/4	108	5	127	8	203	70	32
306S	01462	4-3/8	111	6	152	10	254	107	48
308S	01472	6	152	8	203	12	305	184	83

Any of the stationary base vises (above) may be converted to a swivel base vise by adding the proper swivel base kit.

Catalog No.	303K	303-1/2K	304K	304-1/2K	305K	306K	308K
Item Code	01490	01491	01492	01493	01494	01495	01496
No. of Clamp Bolts	1	1	1	1	2	2	2
Use With Vise No.	303N	303-1/2N	304N	304-1/2N	305N	306N	308N
Weight Lbs./kg.	4/1.8	5/2.3	8/3.6	8/3.6	10/4.5	15/7	24/11

Kits include: base plate, clamp-nut, clamp bolt, and center bolt.



Federal Specifications GGG-V-410a Type VI Class 2 Table 1

## Combination Bench & Pipe Vises

— Swivel Base



Federal Specifications GGG-V-410a  
Type IV Table III Fig. 4

Companion vise to the machinists' vise, made to the same standards, with pipe jaws as well as conventional jaws.

Cat. No.	Item Code	Throat Depth*		Width of Jaw		Jaws Open		Wgt.	
		In.	mm	In.	mm	In.	mm	Lbs.	kg.
1CA	01350	4	102	3-1/2	89	4	102	38	17
2CA	01360	5-3/8	137	4-1/2	114	5	127	61	27
3CA	01370	6-1/4	159	5	127	6	152	95	43
4CA	01380	7-1/8	181	6	152	10	254	162	73

# SPECIAL PURPOSE VISES



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## Vise Jaw Caps



Federal Specifications GGG-C-00137b

Protect fine work in vises with serrated jaw facings. Convert any Reed vise jaw facing to smooth surface with proper size brass caps.

Cat. No.	VC3	VC3-1/2	VC4	VC4-1/2	VC5	VC6
Jaw Width	3" / 76mm	3-1/2" / 89 mm	4" / 102 mm	4-1/2" / 114 mm	5" / 127 mm	6" / 152 mm
Item Code	01550	01560	01570	01575	10580	10590

## Utility Workshop Vises

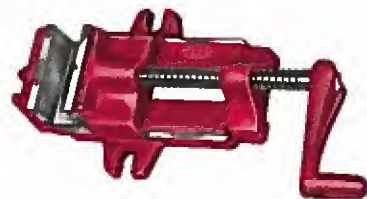
### — Swivel Base



Worthy "small brothers" of Reed machinists' vises. Ideal utility workshop vise. Replaceable serrated facings, permanently mounted pipe jaws, anvil and horn.

Cat. No.	Item Code	Throat Depth*		Width of Jaw		Jaws Open		Wgt.	
		In.	mm	In.	mm	In.	mm	Lbs.	kg.
23-1/2A	01520	2-1/2	64	3-1/2	89	4	102	18	8
24A	01530	3	76	4	102	4-1/4	107	27	12
25A	01540	3-3/8	86	5	127	5-1/2	140	32	15

## Drill Press Vises



Accurately machined, positive locking economical vises for drilling and machining operations.

Cat. No.	Item Code	Throat Depth*		Jaw Size		Jaws Open		Wgt.	
		In.	mm	In.	mm	In.	mm	Lbs.	kg.
DP35	01670	1-5/8	41	3-1/2 x 1-5/8	89 x 41	4-3/4	121	12	5.4
DP50	01680	1-3/4	44	5 x 1-3/4	127 x 44	5-7/8	149	24	11

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